



U.S. DEPARTMENT OF  
**ENERGY**

Energy Efficiency &  
Renewable Energy

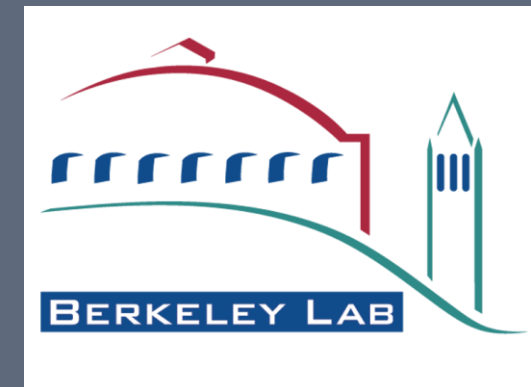


# Cooling Data Centers with Warm Water

IEEE Madison  
May 27, 2021

**Dale Sartor, P.E.**

Retired Affiliate, Lawrence Berkeley National Laboratory



Version: 05/22/21

# Emerging Data Center Efficiency Technologies

---

- Redundancy in the Network rather than in the data center
- High voltage direct current (HVDC)
- Data centers as a hub for microgrids
- “Smart” AI enabled data centers
- **Compressorless warm water cooling**

# Moving (Back) to Liquid Cooling

- As heat densities rise, liquid solutions become more attractive
- Volumetric heat capacity comparison:  $(5,380 \text{ m}^3)$



Water

=



Air

# Benefits of Liquid Cooling

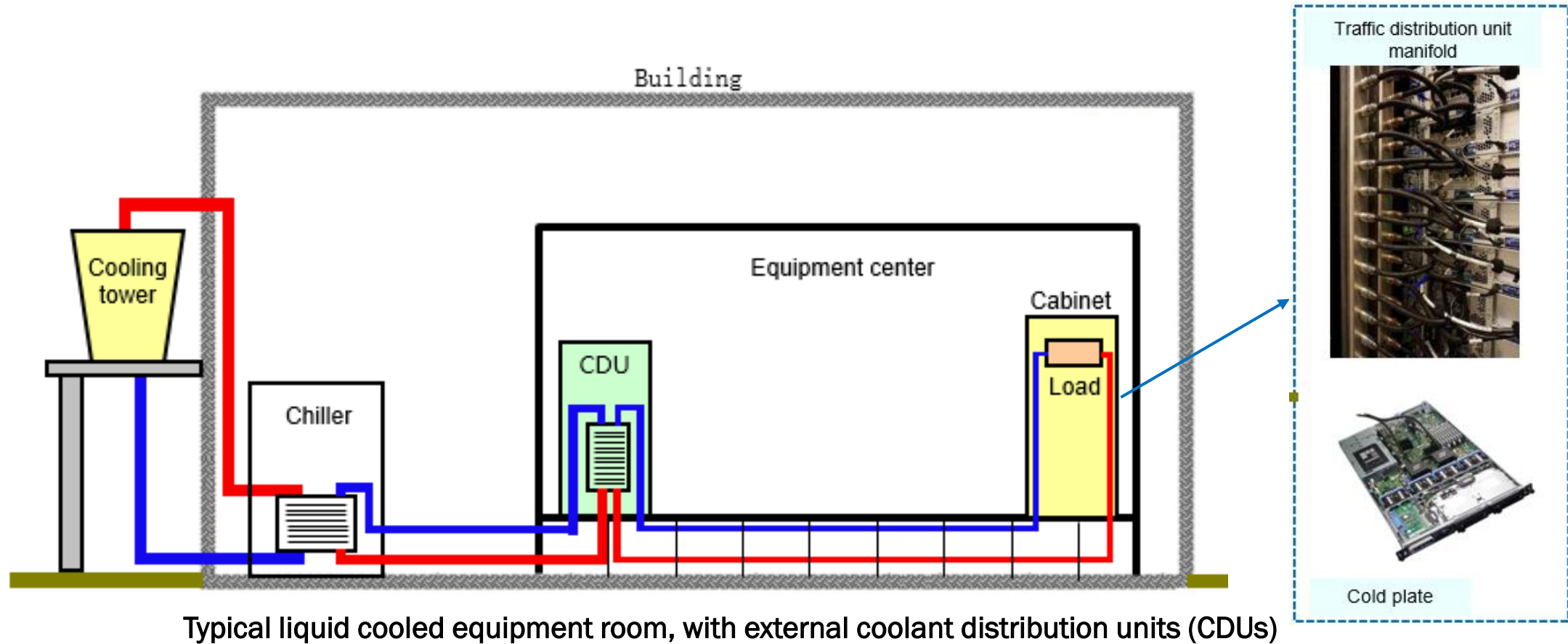
- Higher compute densities
- Higher efficiency
  - Cooling at higher temperatures
    - Improved cooling efficiency
    - Increased economizer hours
    - Potential use of waste heat
  - Reduced transport energy (x14)



➤ Vision: Eliminate compressor based cooling and water consumption



# Typical Liquid Cooling Solution



- For most locations data centers may be operated without chillers with a water-side economizer

# Liquid Cooling Techniques

- CRAH, overhead, and in-row liquid cooling
- In-rack liquid cooling (enclosed cabinet)
- Rear door – passive and fan powered
- Cold plate
- Immersion

Far from  
Heat Source

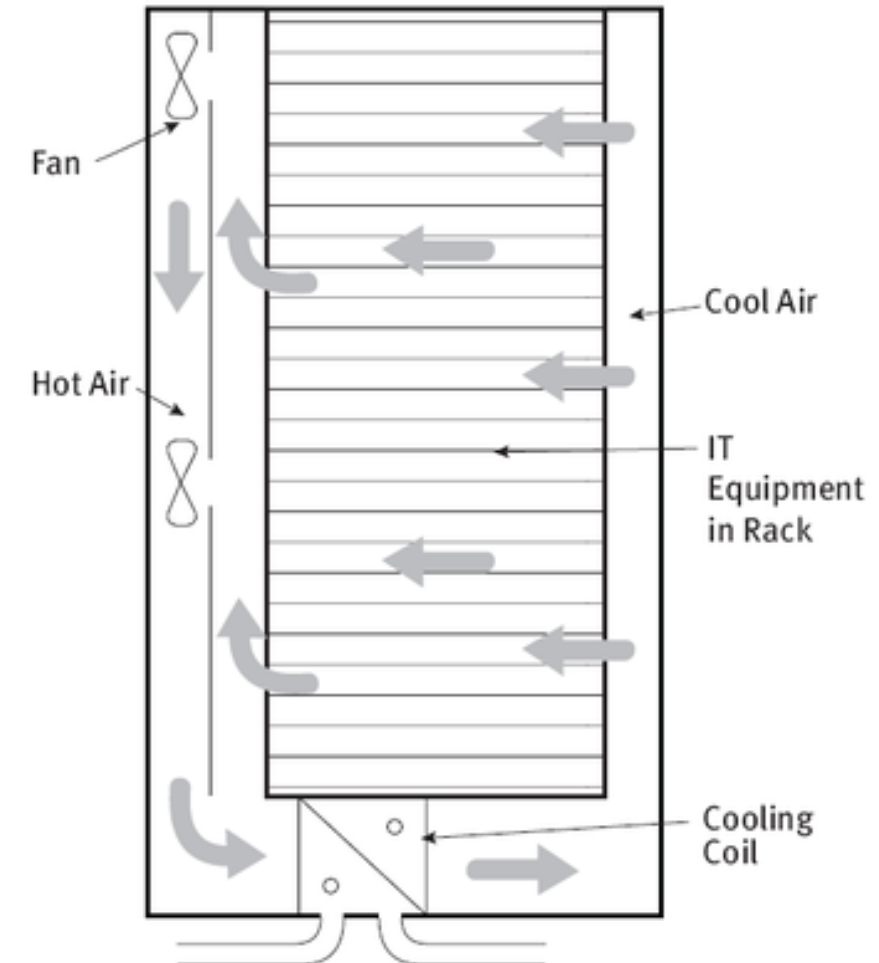
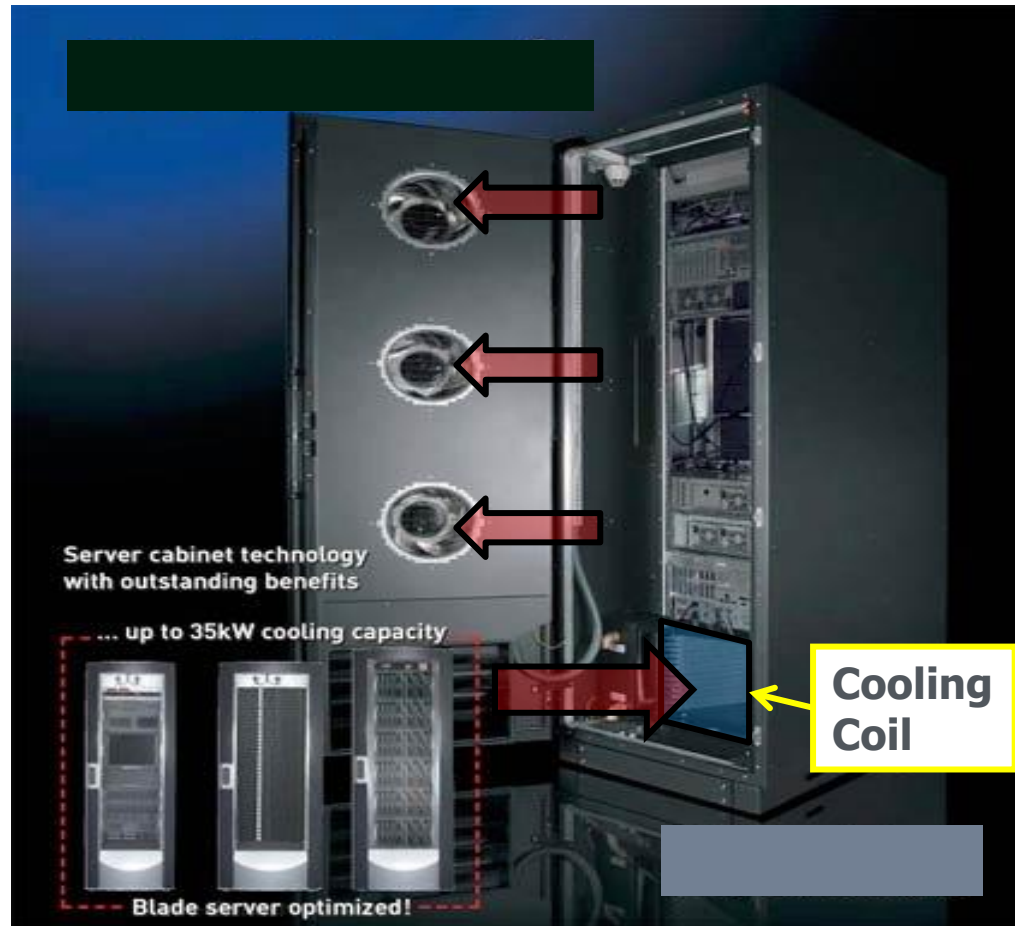


Close to  
Heat Source

- CRAH
- Overhead
- InRow™
- Enclosed Cabinet
- Rear Door Heat Exchanger
- Conduction
- CPU Cold Plate
- Immersion

# In-Rack Liquid Cooling

- Racks with integral coils and full containment:



# Rear-Door Heat Exchanger

- **Passive technology:**  
relies on server fans for airflow
- **Active technology:**  
supplements server fans with external fans in door
- **Can use chilled or higher temperature water for cooling**

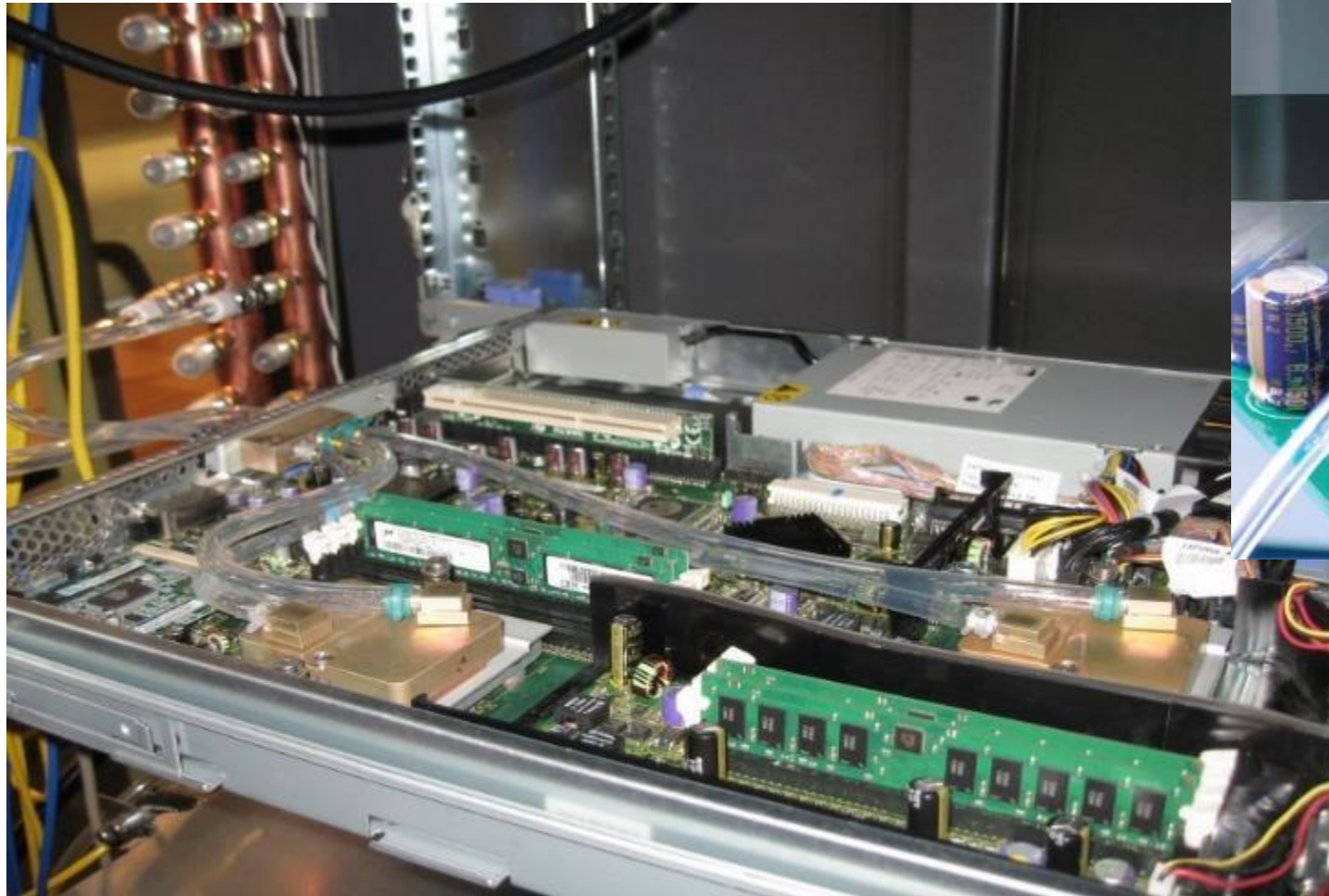
<https://datacenters.lbl.gov/sites/default/files/rdhx-doe-femp.pdf>



Photo courtesy of Vette



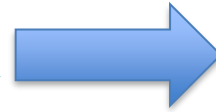
# Liquid On-Board Cooling



# Example: Maui DOD HPC Center Warm Water Cooling

- 90% water cooled
- 10% air cooled
- Cooling water temperature as high as 44°C

Liquid cooled rack



Water inside



Dry Coolers, 10 kW each  
compared to 100 kW Chillers



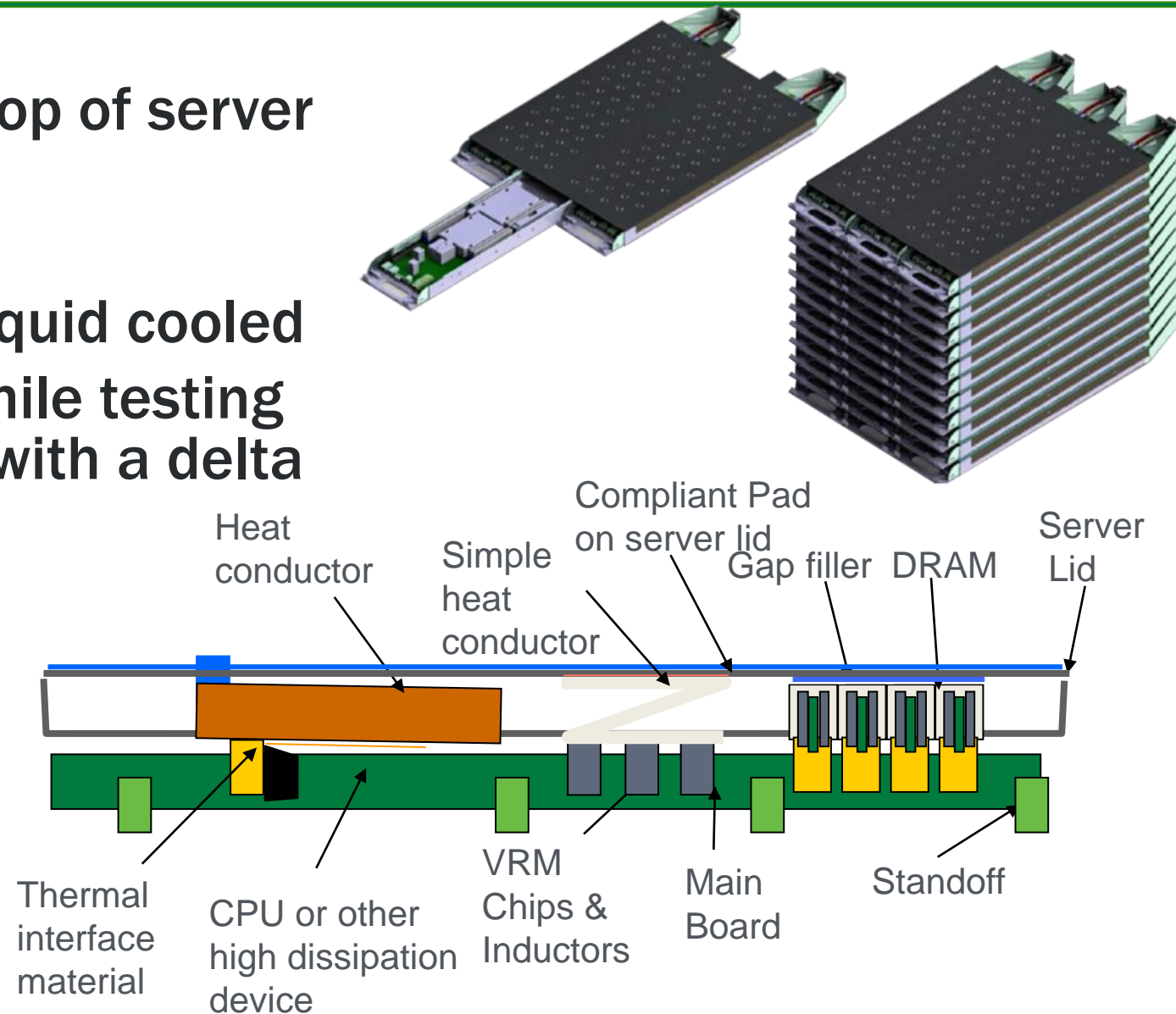
[https://datacenters.lbl.gov/sites/default/files/MHPCC%20White%20Paper%20\\_Mahdavi-July%202014.pdf](https://datacenters.lbl.gov/sites/default/files/MHPCC%20White%20Paper%20_Mahdavi-July%202014.pdf)



# Cold plate variation

- Heat exchanger plate covers top of server and heat risers connect
- Test at NREL and SNL
- Server fans removed, 90+% liquid cooled
- Nodes never throttled back while testing between 24C – 35C entering with a delta of 7 to 8 degrees

[www.nrel.gov/docs/fy19osti/73356.pdf](http://www.nrel.gov/docs/fy19osti/73356.pdf)



# Cold plate variation

- Cold plates under negative pressure: Sandia National Lab Test
- ~30 kW per rack 12 volt DC (OCP Bus Bar)
- 70% liquid cooled, medium temp supply water 21 C, return water ~32 C, entering air temp 26 C

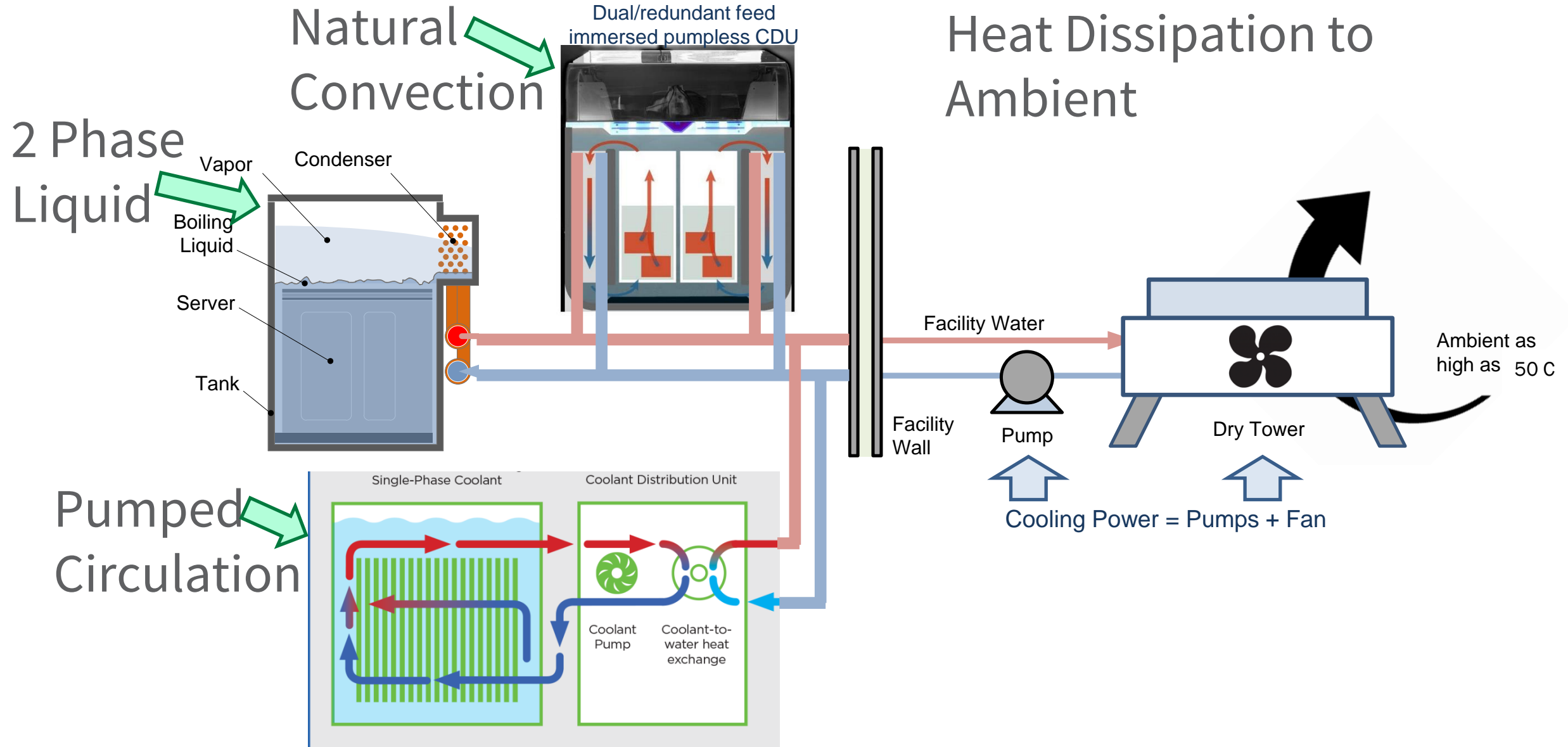
<https://prod-ng.sandia.gov/techlib-noauth/access-control.cgi/2020/206888r.pdf>



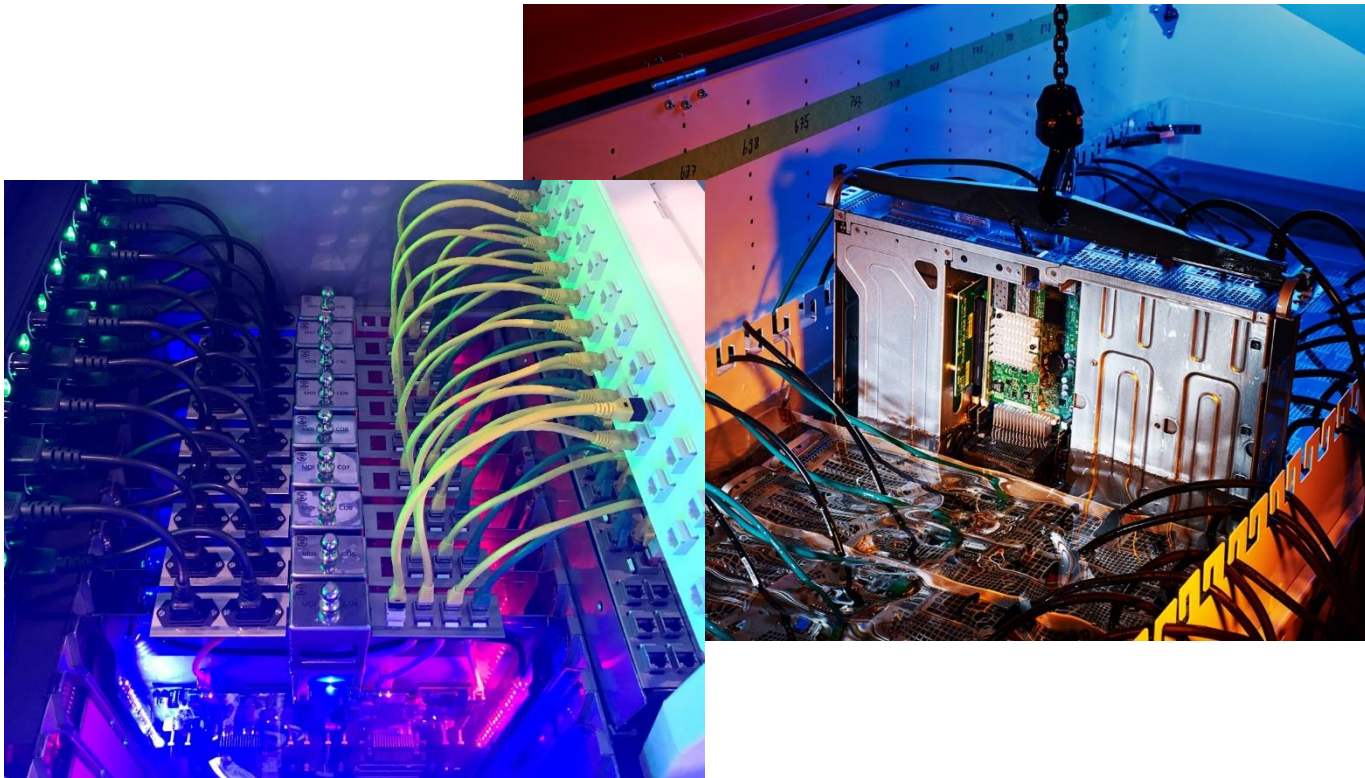
Negative pressure CDU



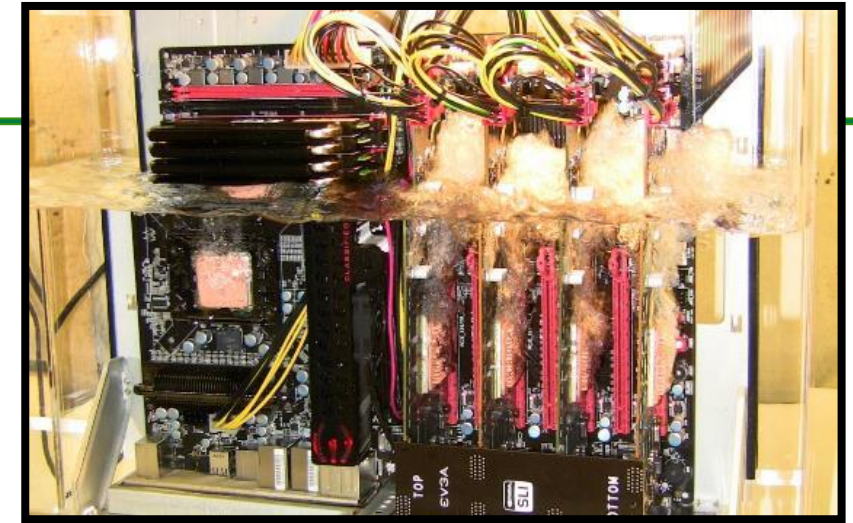
# Liquid Immersion Cooling



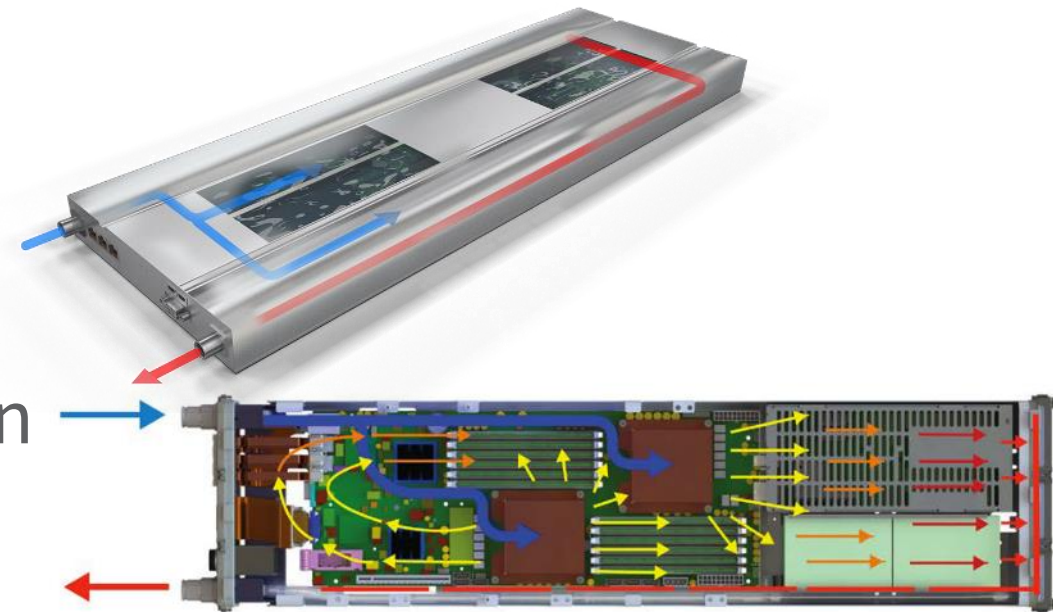
# Liquid Immersion Cooling



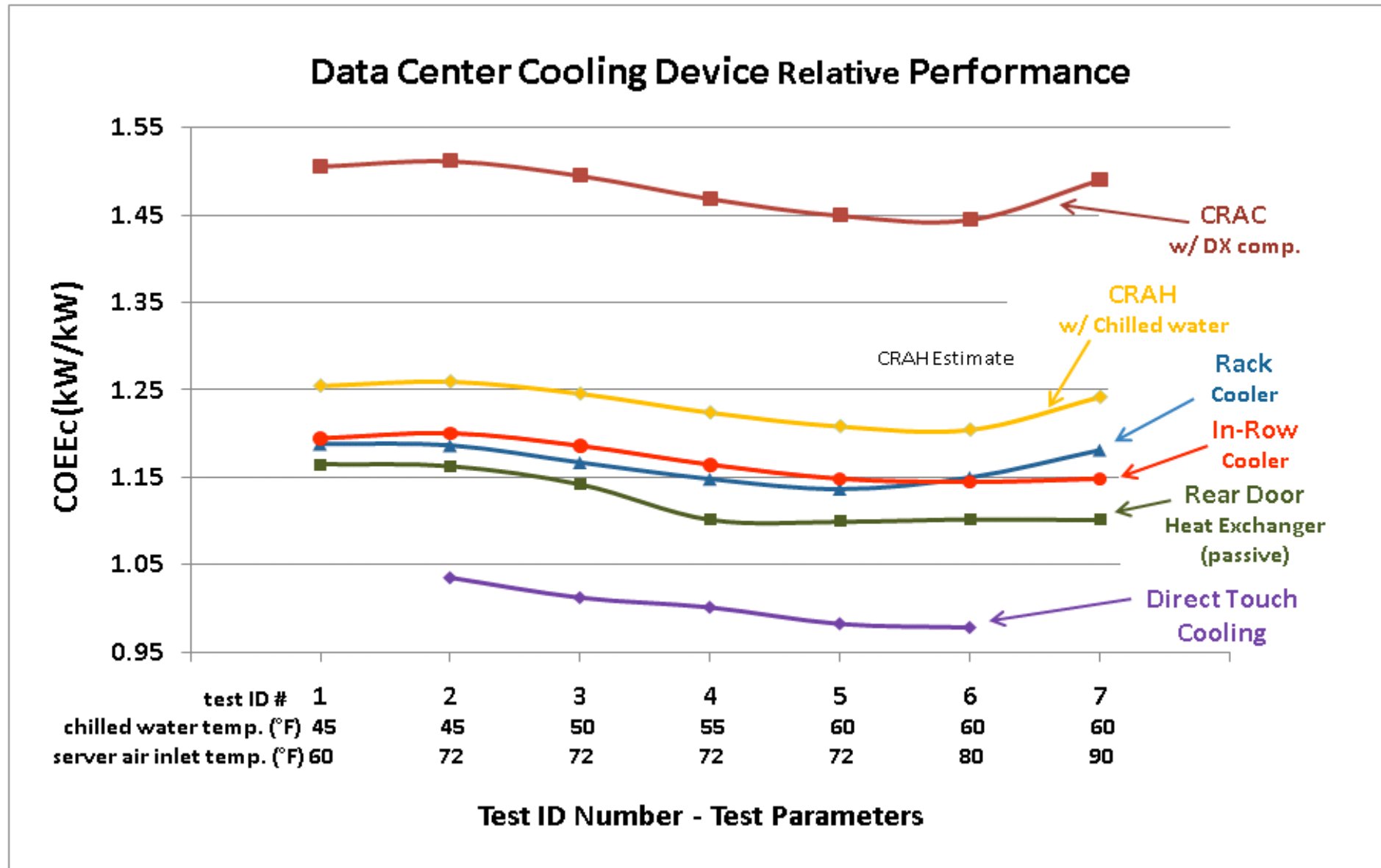
Single phase, hydrocarbon or fluorocarbon in tank (above) or in “Clamshell” (to right)



2-phase, fluorocarbon



# “Chill-Off 2” Evaluation of Liquid Cooling Solutions





# “Free Cooling” w/ Water-Side Economizers

- Cooling without Compressors
- Less space/easier retrofit
- Added reliability (backup in case of chiller failure)
- No contamination issues
- Put in series with chiller
- Uses tower or dry cooler

No or  
minimum  
compressor  
cooling



Cooling tower and HX = Water-side Economizer

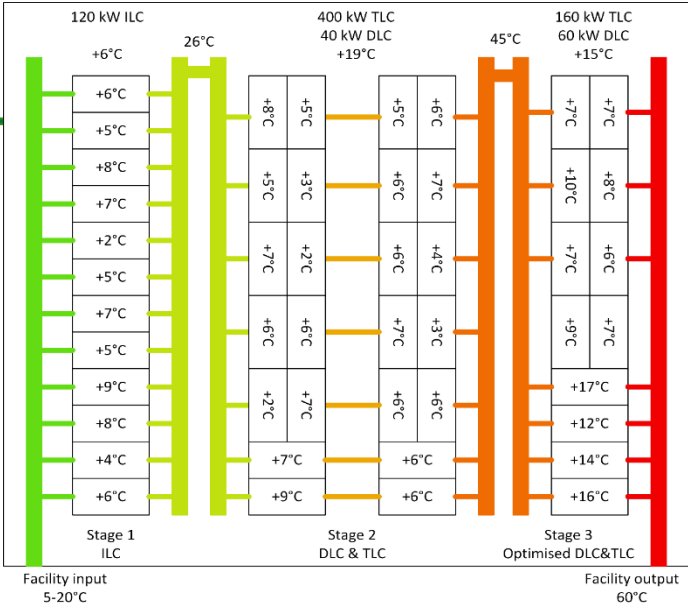




# Cascading Temperatures

TECHNOLOGY	TYPICAL INLET RANGE		"W" CLASS	LBNL ZONE
	NORMAL	EXTREME		
CRAH	6-18°C	21°C	1	1
Rear Door	18-23°C	29°C	2 & 3	2
Cold Plate	18-40°C	45°C	3 & 4	3
Immersion	18-40°C	55°C	4 & 5	3

“Extreme” is the maximum inlet temperature for specific systems and may not represent all available options



<https://www.asperitas.com/wp-content/uploads/2019/03/Asperitas-The-Datacentre-of-the-Future.pdf>

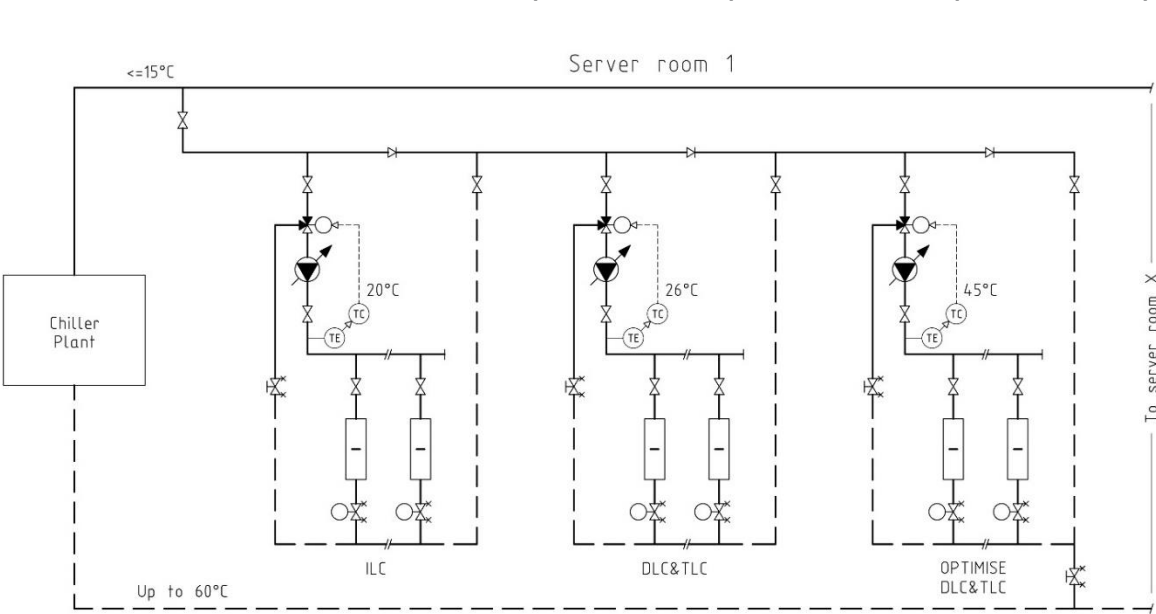


Image 11 Chiller based Temperature Chaining by Tebodin Bilfinger

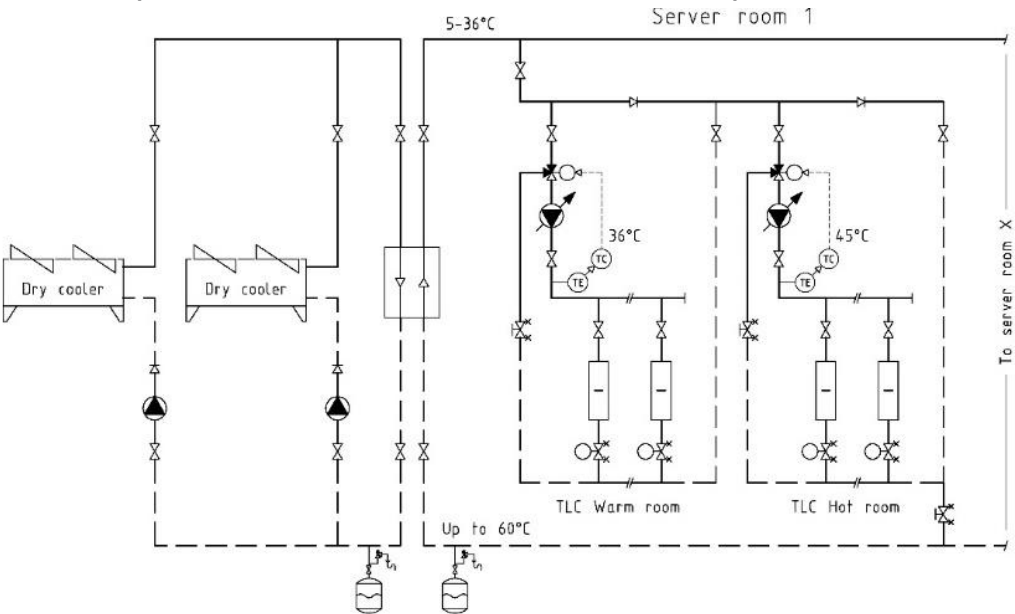


Image 12 Free Cooling based Temperature Chaining by Tebodin Bilfinger

# Re-Use of Waste Heat

- **Heat from a data center can be used for:**
  - Heating adjacent offices directly
  - Preheating make-up air (e.g., “run around coil” for adjacent laboratories)
- **Use a heat pump to elevate temperature**
  - Waste heat from LBNL ALS servers captured with rear door coolers feeds a heat pump that provides hot water for reheat coils
- **Warm-water cooled computers are used to heat:**
  - Greenhouses, swimming pools, and district heating systems



# Resources: Center of Expertise for EE in Data Centers

Use CoE's Energy Efficiency Toolkit.


Explore various EE technologies and solutions.

Choose from upcoming live webinars, pre-recorded trainings, and in-person Data Center Energy Practitioner (DCEP) trainings.

Explore the various focus areas of the CoE.

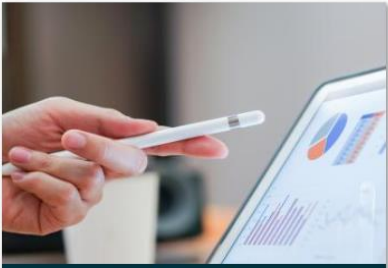
Filter CoE's many resources by type and topic.

Search resources by topics of interest.




The screenshot shows the top navigation bar of the Center of Expertise website. It includes the logo, the text 'CENTER OF EXPERTISE FOR ENERGY EFFICIENCY IN DATA CENTERS', and a navigation menu with links for 'Tools', 'Technologies', 'Training', 'Focus Areas', and 'Library'. A search bar is located to the right of the 'Library' link. An 'About Us' link is also present. Dotted lines connect callout boxes to specific elements: 'Tools' to 'Use CoE's Energy Efficiency Toolkit.', 'Technologies' to 'Explore various EE technologies and solutions.', 'Training' to 'Choose from upcoming live webinars...', 'Focus Areas' to 'Explore the various focus areas of the CoE.', and the search bar to 'Search resources by topics of interest.'. A box on the right points to the navigation menu with the text 'Filter CoE's many resources by type and topic.' Below the navigation bar, a banner reads 'We offer tools, technologies and analysis to enhance energy performance in datacenters.'


### Featured Work



Power Chain Tool



Building the Business Case for Energy Efficiency



Thermal Management

[Visit us at datacenters.lbl.gov](https://datacenters.lbl.gov)

# Conclusion

- Need to move to compressorless cooling
- Waterless and heat recovery are further goals
- Facility needs a “warm” water loop
  - ✓ Using chilled water doesn’t capture many of the benefits (efficiency, reliability, simplicity, first cost)
  - ✓ Can start with water fed CRAC units, move to rear doors (good transitional technology), and ultimately to cold plates and/or immersion



# Contact Info:

Dale Sartor, P.E.  
Lawrence Berkeley National Laboratory  
MS 90-3111  
University of California  
Berkeley, CA 94720



[DA Sartor@LBL.gov](mailto:DA Sartor@LBL.gov)  
(510) 486-5988  
<http://datacenters.lbl.gov/>

